

Standardized build up procedure for Proceed Zr



The Zirconium dioxide framework. Proceed ZR can be used as veneering ceramics for all zirconium frame materials (Semi- or full sintered, HIP= Hot Isostatic Post compaction).



GC Proceed Zr Liner (L) is applied on the framework.



Dentin material in its correct shade is applied.



The complete Dentin layering in the desired inner structure.



Application of a thin layer of Clear Fluorescence (CL-F) over the entire Dentin layering (max. 0.2mm).



Enamel (E) or Enamel Opal (OE) is applied on top of the Clear Fluorescence (CL-F) layer up to the final shape.



Final labial build up.



Palatal view of the labial build up of Dentin (D) and Enamel/Enamel Opal (E/OE).



The marginal ridges are lined with the same Dentin mixture.



Final oral build up with the same Enamel mixture that has been used on the labial side.