

Standardized build up procedure for Proceed MC



Cast metal frameworks are finished using tungsten carbide metal burs or ceramic-bonded grinding instruments and oxidized according to alloy manufacturers instructions.



Apply the first Opaque layer (wash) in a very thin layer using a flat brush (Appearance: shiny) .



Fired 2nd Opaque layer with Opaque Modifiers, the Opaque layer should have a slightly shiny surface. To change the consistency of Paste Opaque, a special " Paste Opaque Thinner" is available. Only use it in very small quantities.



Inside, Primary Dentin, is applied on the cervical part and Opaque Dentin on the incisal border of the framework.



The complete Dentin layering in the desired inner structure.



Application of a thin layer of Clear Fluorescence (CL-F) over the entire surface. (max. 0.2 mm)



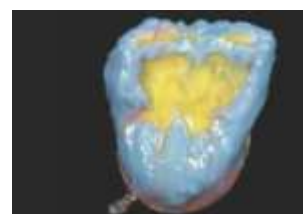
Enamel (E) and / or Translucent (T) are applied on top of the Clear Fluorescence (CL-F) up to the final shape.



Final labial build up.



The marginal ridges are lined with the same Dentin mixture.



Final oral build up with the same Enamel (E) mixture that has been used on the labial side.